

SPECIFICATIONS

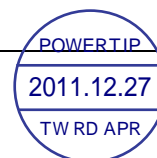
CUSTOMER	:	CES008
SAMPLE CODE	:	SH640480T-003-I13Q
MASS PRODUCTION CODE	:	PH640480T-003-I13Q
SAMPLE VERSION	:	01
SPECIFICATIONS EDITION	:	002
DRAWING NO. (Ver.)	:	LMD- PH640480T-003-I13Q (Ver.001)
PACKAGING NO. (Ver.)	:	PKG- PH640480T-003-I13Q (Ver.001)

Customer Approved

Date:

Approved	Checked	Designer
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- ☐ Preliminary specification for design input
☒ Specification for sample approval



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History of Version

[illegible]

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Note : For detailed information please refer to IC data sheet :

Primacy(TFT LCD): Himax: HX8250-A & HX8678-A
LVDS (Receiver IC):Thine: THC63LVDF84B

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	640 * 3 (RGB) * 480 Dots
LCD Type	a-Si TFT , Normally white , Transmissive type
Screen size(inch)	5.7 inch
Viewing Direction	6 O'clock
Color configuration	RGB-Strip
Backlight Type	LED B/L (White)
Interface	LVDS Interface for 6bit application
Other(controller/ driver IC)	HX8250-A (Source IC) & HX8678-A (Gate IC) (Or Compatible IC)
LVDS drive IC	THC63LVDF84B (Receiver) THC63LVDM83D (Transmitter for Customer Use)
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web side : http://www.powertip.com.tw/news.php?area_id_view=1085560481/

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	143.2(W) * 103.8 (L) * 12.7(H)(Max)	mm

LCD panel

Item	Standard Value	Unit
Active Area	115.2 (W) * 86.4 (L)	mm

Note : For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Module

Item	Symbol	Condition	Min.	Max.	Unit
System Power Supply Voltage	VCC	GND=0	-0.3	7.0	V
Operating Temperature	T _{OP}	-	-20	70	°C
Storage Temperature	T _{ST}	-	-30	80	°C

1.4 DC Electrical Characteristics

Module

GND = 0V, Ta = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Power Supply Voltage	VCC	-	3.0	3.3	3.6	V
Input H/L Level Voltage	VIH	-	0.7VCC	-	VCC	V
	VIL	-	0	-	0.3VCC	V
Supply Current	I _{CC}	VCC = 3.3 V Pattern= Pattern display	-	85	-	mA
		VCC = 3.3 V Pattern= black *1	-	95	145	mA

Note1:Maximum current display

Backlight

GND = 0V, Ta = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Power Supply Voltage	VBL	-	-	12	20	V
Supply Current	IBL	VBL=12V	-	250	300	mA

1.5 Optical Characteristics

TFT LCD Module

VCC = 3.3 V, Ta=25°C

Item		Symbol	Condition	Min.	Typ.	Max.	unit	
Response time		Tr+Tf	Ta = 25°C θX, θY = 0°		35		ms	Note 2
Viewing angle	Top	θY+	CR ≥ 10	-	55	-	Deg.	Note 4
	Bottom	θY-		-	70	-		
	Left	θX-		-	70	-		
	Right	θX+		-	70	-		
Contrast ratio		CR	VBL=12V Ta = 25°C θX , θY = 0°	-	500	-		Note 3
Color of CIE Coordinate (With B/L)	White	X		0.26	0.31	0.36	-	Note1
		Y		0.29	0.34	0.39		
	Red	X		0.56	0.61	0.66		
		Y		0.31	0.36	0.41		
	Green	X		0.30	0.35	0.40		
		Y		0.54	0.59	0.64		
	Blue	X		0.10	0.15	0.20		
		Y		0.06	0.11	0.16		
Average Brightness Pattern=white display (With LCD)*1		IV	VBL= 12V	350	400	-	cd/m ²	Note1
Uniformity (With LCD)*2		B	VBL= 12V	70	-	-	%	Note1

Note 1:

*1 : $\Delta B = B(\min) / B(\max) * 100\%$

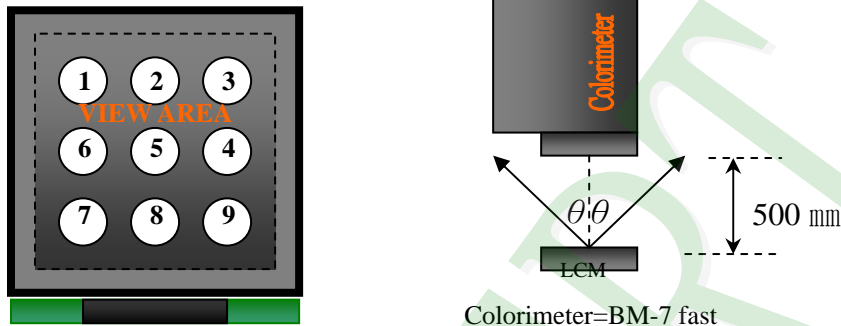
*2 : Measurement Condition for Optical Characteristics:

a : Environment: **25 ± 5** / **60±20%**R.H , no wind , dark room below **10** Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: **500 ± 50** mm , ($\theta = 0^\circ$)

c : Equipment: **TOPCON BM-7 fast** , (field 1°) , after **10** minutes operation.

d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation (module)

Note2: Definition of response time:

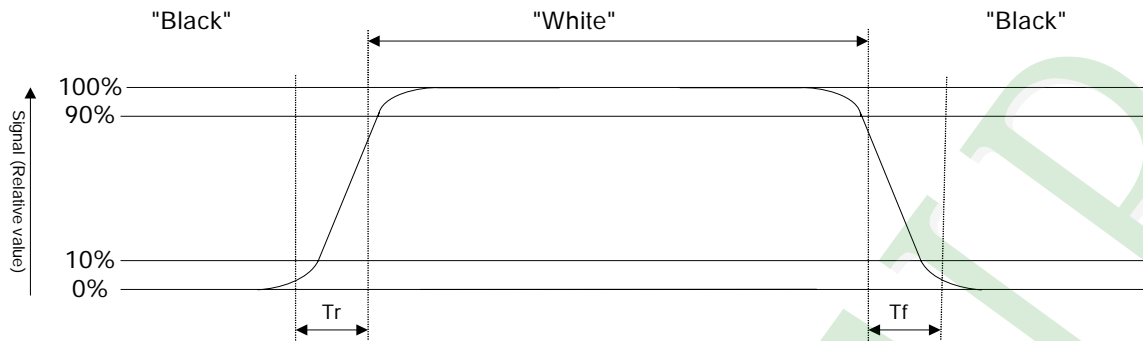
The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of Amplitudes.

Refer to figure as below:

Normally White



Normally Black



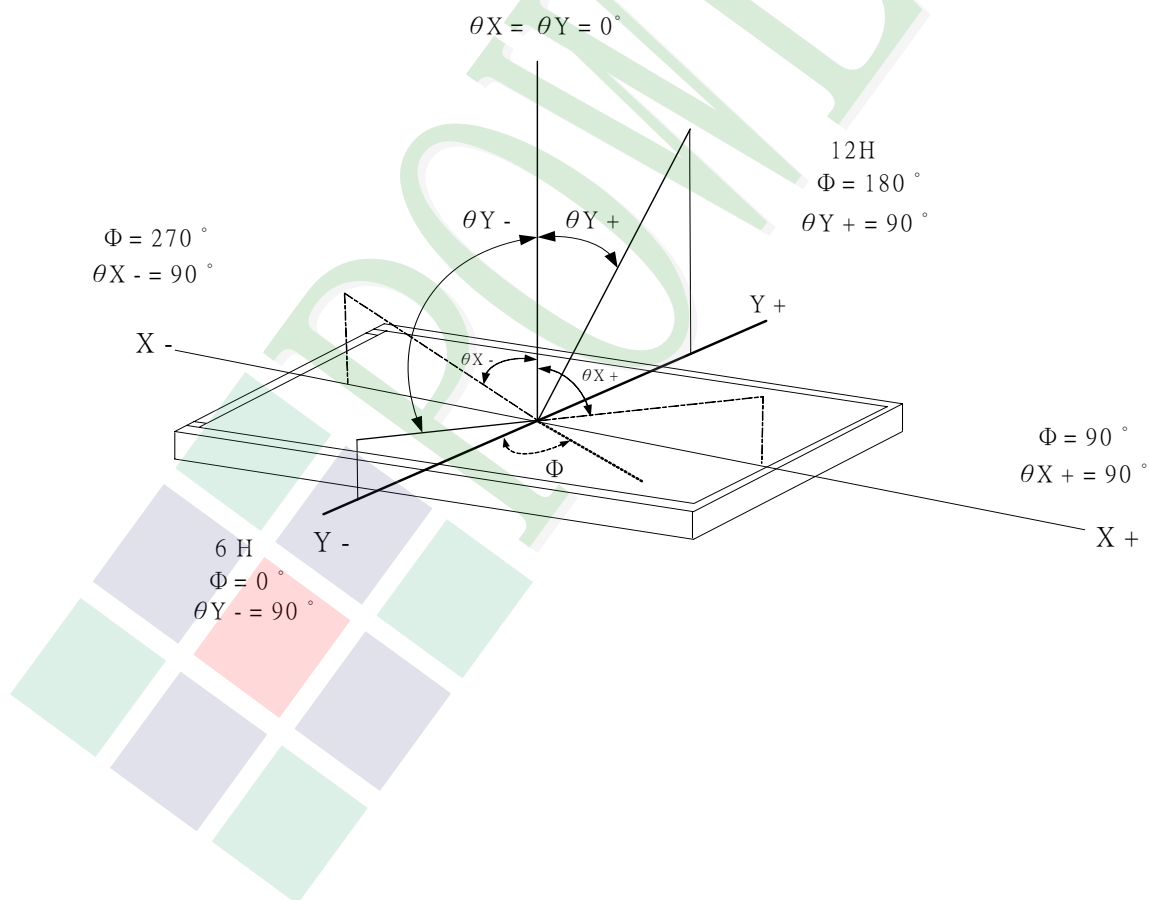
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:



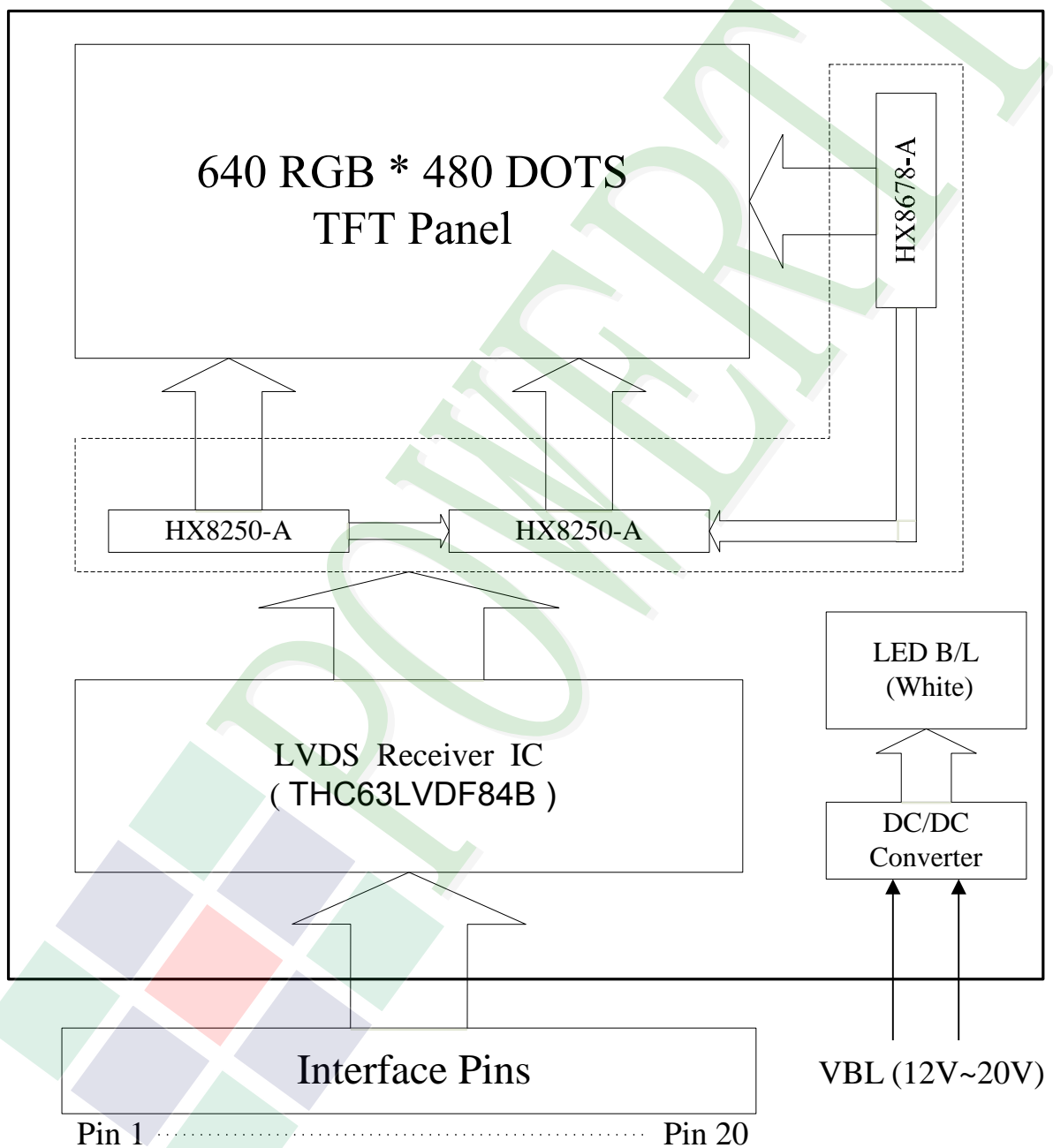
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

2.1.2 Block Diagram



2.2 Interface Pin Description

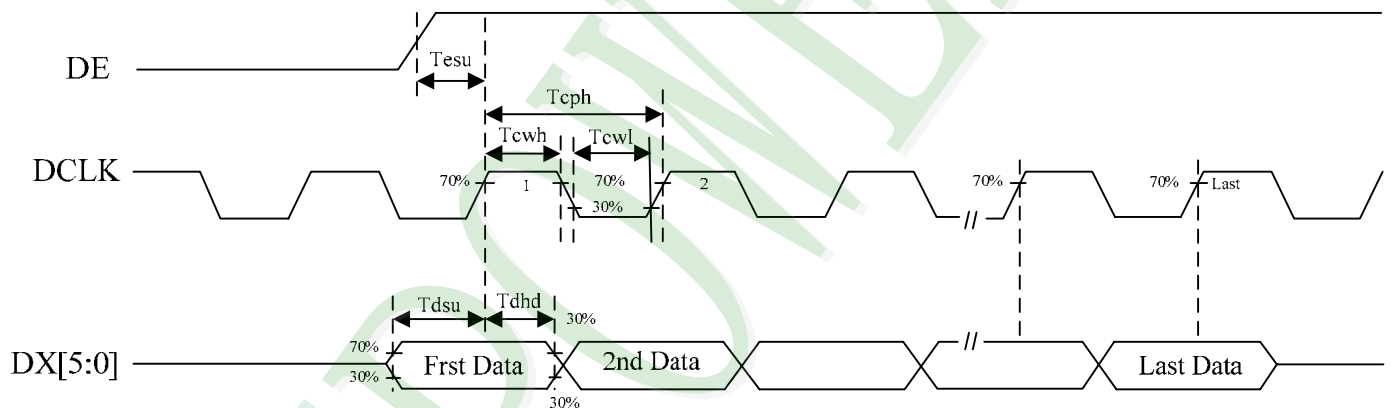
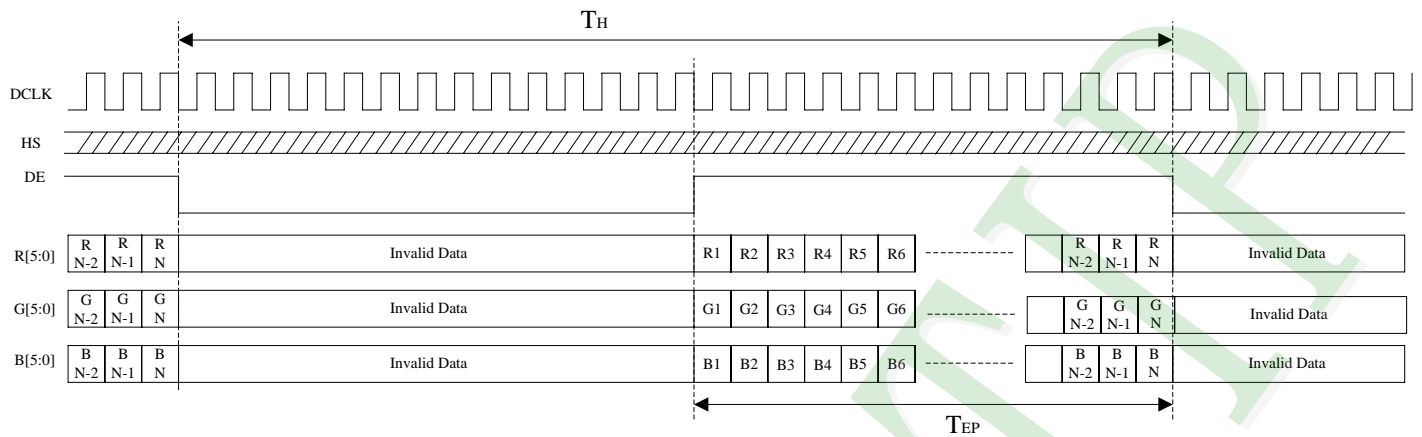
LVDS Interface (CN2)

Pin No.	Symbol	Function
1	VCC	+3.3V Power Supply
2	VCC	+3.3V Power Supply
3	GND	Ground
4	GND	Ground
5	RA-	LVDS receiver signal channel A (R2~R7,G2)
6	RA+	LVDS receiver signal channel A(R2~R7,G2)
7	GND	Ground
8	RB-	LVDS receiver signal channel B (G3~G7,B2,B3)
9	RB+	LVDS receiver signal channel B (G3~G7,B2,B3)
10	GND	Ground
11	RC-	LVDS receiver signal channel C (B4~B7, Hsync, Vsync,DE)
12	RC+	LVDS receiver signal channel C (B4~B7, Hsync, Vsync,DE)
13	GND	Ground
14	RCLK-	LVDS receiver signal clock
15	RCLK+	LVDS receiver signal clock
16	GND	Ground
17	NC	No connection
18	NC	No connection
19	GND	Ground
20	GND	Ground

LED Backlight (CN1)

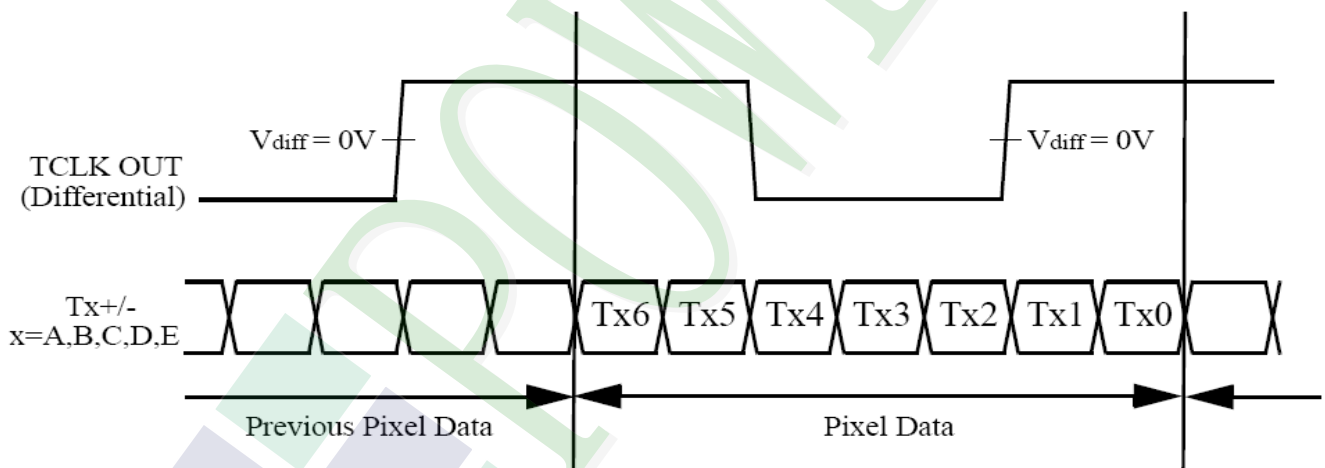
Pin No.	Symbol	Function
A	-	12V~20V Power Supply
K	-	Ground

2.3 Timing Characteristics



PARAMETER	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
DCLK Period	Tcph	--	39.7	--	ns
DCLK Pulse Duty	Tcwh	40	50	60	%
HS Period	TH	--	800	--	Tcph
DE Pulse Width	TEP	--	640	--	Tcph
DE Setup Time	Tesu	10	--	--	ns
Data Setup Time	Tdsu	10	--	--	ns
Data Hold Time	Tdhd	10	--	--	ns

LVDS DATA Timing



THC63LVDM83D/F(R)84B Pixel Data Assign (6bit/ 8bit Application)

	6bit	8bit
TA0	R2	R2
TA1	R3	R3
TA2	R4	R4
TA3	R5	R5
TA4	R6	R6
TA5	R7	R7
TA6	G2	G2
TB0	G3	G3
TB1	G4	G4
TB2	G5	G5
TB3	G6	G6
TB4	G7	G7
TB5	B2	B2
TB6	B3	B3
TC0	B4	B4
TC1	B5	B5
TC2	B6	B6
TC3	B7	B7
TC4	Hsync	Hsync
TC5	Vsync	Vsync
TC6	DE	DE
TD0	-	R0
TD1	-	R1
TD2	-	G0
TD3	-	G1
TD4	-	B0
TD5	-	B1
TD6	-	N/A

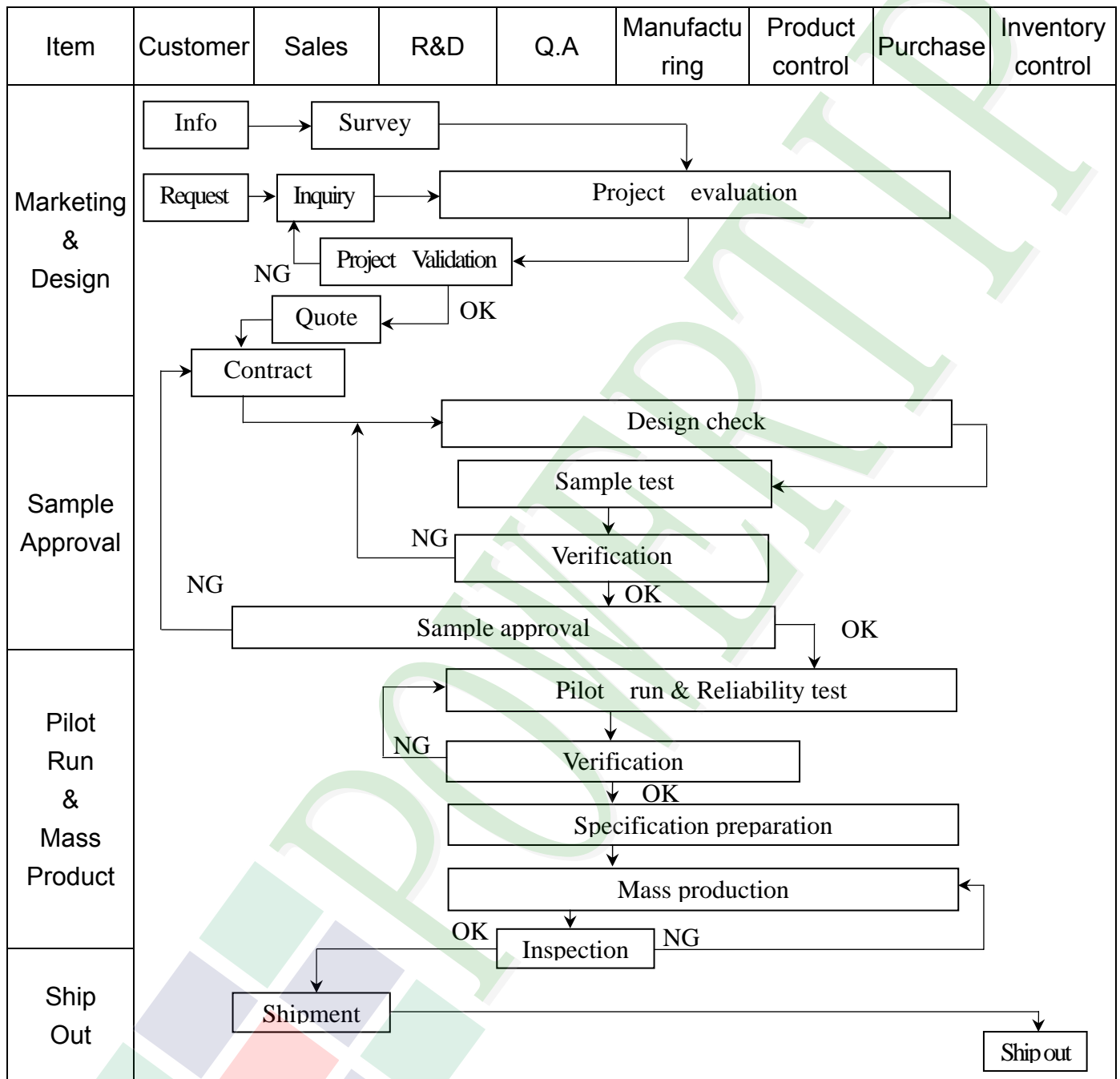
Note : For 6bit application, use A~C channel and open TD+/- pin.

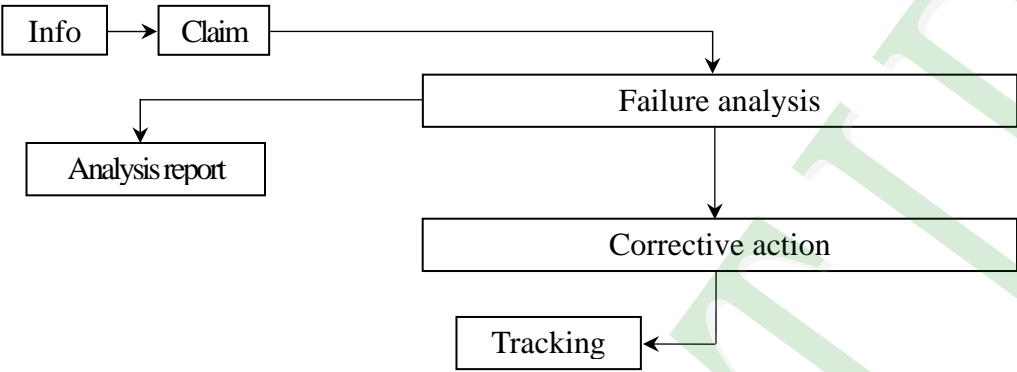
2.4 Color Data Assignment

COLOR	INPUT	R DATA						G DATA						B DATA					
	DATA	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
BASIC	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
COLOR	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
GREEN																			
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE																			
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



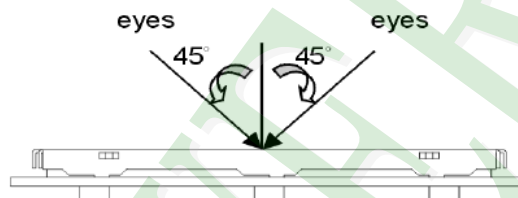
Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Analysis[Analysis report] Claim --> Failure[Failure analysis] Failure --> Corrective[Corrective action] Corrective --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

3.2. Inspection Specification

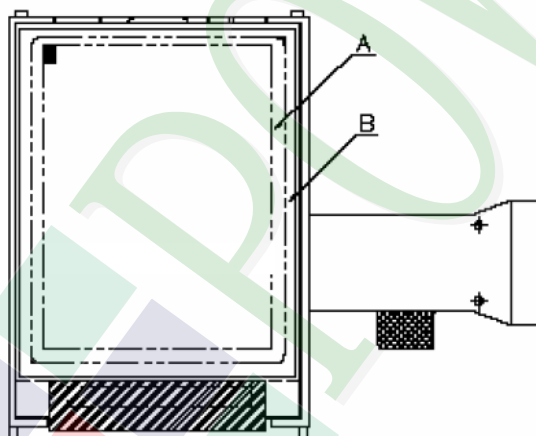
- ◆Scope : The document shall be applied to TFT-LCD Module for 3.5" ~10" (Ver.B01).
- ◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- ◆Equipment : Gauge 、MIL-STD 、Powertip Tester 、Sample
- ◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect AQL : 1.5
- ◆OUT Going Defect Level : Sampling.
- ◆Standard of the product appearance test :

a. Manner of appearance test :

- (1). The test best be under 20W×2 fluorescent light , and distance of view must be at 30 cm.
- (2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



A area : viewing area

B area : Outside of viewing area

(4). Standard of inspection : (Unit : mm)

◆Specification For TFT-LCD Module 3.5" ~10" :

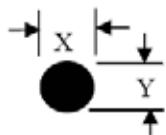
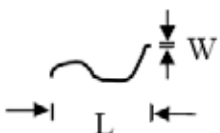
(Ver.B01)

NO	Item	Criterion	Level												
01	Product condition	1. 1 The part number is inconsistent with work order of production.	Major												
		1. 2 Mixed product types.	Major												
		1. 3 Assembled in inverse direction.	Major												
02	Quantity	2. 1 The quantity is inconsistent with work order of production.	Major												
03	Outline dimension	3. 1 Product dimension and structure must conform to structure diagram.	Major												
04	Electrical Testing	4. 1 Missing line character and icon.	Major												
		4. 2 No function or no display.	Major												
		4. 3 Display malfunction.	Major												
		4. 4 LCD viewing angle defect.	Major												
		4. 5 Current consumption exceeds product specifications.	Major												
05	Dot defect (Bright dot 、 Dark dot) On -display	<table><tr><th colspan="2">Item</th><th>Acceptance (Q'ty)</th></tr><tr><td rowspan="4">Dot Defect</td><td>Bright Dot</td><td>≤ 4</td></tr><tr><td>Dark Dot</td><td>≤ 5</td></tr><tr><td>Joint Dot</td><td>≤ 3</td></tr><tr><td>Total</td><td>≤ 7</td></tr></table> 5. 1 Inspection pattern : full white , full black , Red , Green and blue screens. 5. 2 It is defined as dot defect if defect area > 1/2 dot. 5. 3 The distance between two dot defect ≥ 5 mm.	Item		Acceptance (Q'ty)	Dot Defect	Bright Dot	≤ 4	Dark Dot	≤ 5	Joint Dot	≤ 3	Total	≤ 7	Minor
Item		Acceptance (Q'ty)													
Dot Defect	Bright Dot	≤ 4													
	Dark Dot	≤ 5													
	Joint Dot	≤ 3													
	Total	≤ 7													



◆Specification For TFT-LCD Module 3.5" ~10" :

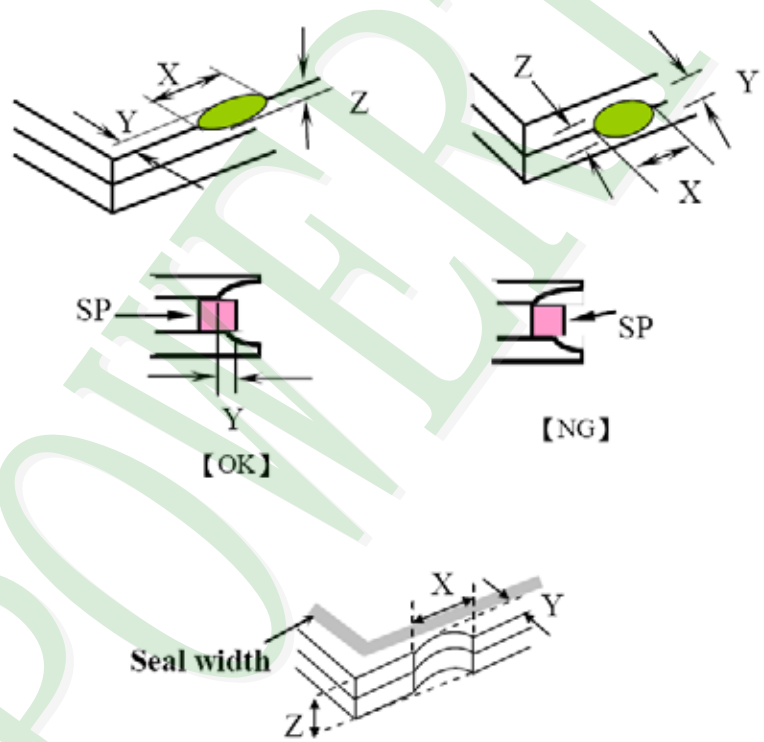
(Ver.B01)

NO	Item	Criterion	Level																																				
06	<p>Black or white dot、scratch、contamination</p> <p>Round type</p>  <p>$\Phi=(x+y) / 2$</p> <p>Line type</p> 	<p>6. 1 Round type (Non-display or display) :</p> <table><tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td>$\Phi \leq 0.25$</td><td>Ignore</td><td rowspan="4">Ignore</td></tr><tr><td>$0.25 < \Phi \leq 0.50$</td><td>5</td></tr><tr><td>$\Phi > 0.50$</td><td>0</td></tr><tr><td>Total</td><td>5</td></tr></table> <p>6. 2 Line type(Non-display or display) :</p> <table><tr><th rowspan="2">Length (L)</th><th rowspan="2">Width (W)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td>---</td><td>$W \leq 0.03$</td><td>Ignore</td><td rowspan="5">Ignore</td></tr><tr><td>$L \leq 10.0$</td><td>$0.03 < W \leq 0.05$</td><td>4</td></tr><tr><td>$L \leq 5.0$</td><td>$0.05 < W \leq 0.10$</td><td>2</td></tr><tr><td>---</td><td>$W > 0.10$</td><td>As round type</td></tr><tr><td colspan="2">Total</td><td>5</td></tr></table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore	Ignore	$0.25 < \Phi \leq 0.50$	5	$\Phi > 0.50$	0	Total	5	Length (L)	Width (W)	Acceptance (Q'ty)		A area	B area	---	$W \leq 0.03$	Ignore	Ignore	$L \leq 10.0$	$0.03 < W \leq 0.05$	4	$L \leq 5.0$	$0.05 < W \leq 0.10$	2	---	$W > 0.10$	As round type	Total		5	Minor
		Dimension (diameter : Φ)		Acceptance (Q'ty)																																			
A area	B area																																						
$\Phi \leq 0.25$	Ignore	Ignore																																					
$0.25 < \Phi \leq 0.50$	5																																						
$\Phi > 0.50$	0																																						
Total	5																																						
Length (L)	Width (W)	Acceptance (Q'ty)																																					
		A area	B area																																				
---	$W \leq 0.03$	Ignore	Ignore																																				
$L \leq 10.0$	$0.03 < W \leq 0.05$	4																																					
$L \leq 5.0$	$0.05 < W \leq 0.10$	2																																					
---	$W > 0.10$	As round type																																					
Total		5																																					
07	Polarizer Bubble	<table><tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td>$\Phi \leq 0.25$</td><td>Ignore</td><td rowspan="5">Ignore</td></tr><tr><td>$0.25 < \Phi \leq 0.50$</td><td>4</td></tr><tr><td>$0.50 < \Phi \leq 0.80$</td><td>1</td></tr><tr><td>$\Phi > 0.80$</td><td>0</td></tr><tr><td>Total</td><td>5</td></tr></table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore	Ignore	$0.25 < \Phi \leq 0.50$	4	$0.50 < \Phi \leq 0.80$	1	$\Phi > 0.80$	0	Total	5	Minor																				
Dimension (diameter : Φ)	Acceptance (Q'ty)																																						
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$\Phi > 0.80$	0																																						
Total	5																																						



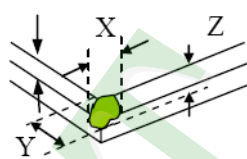
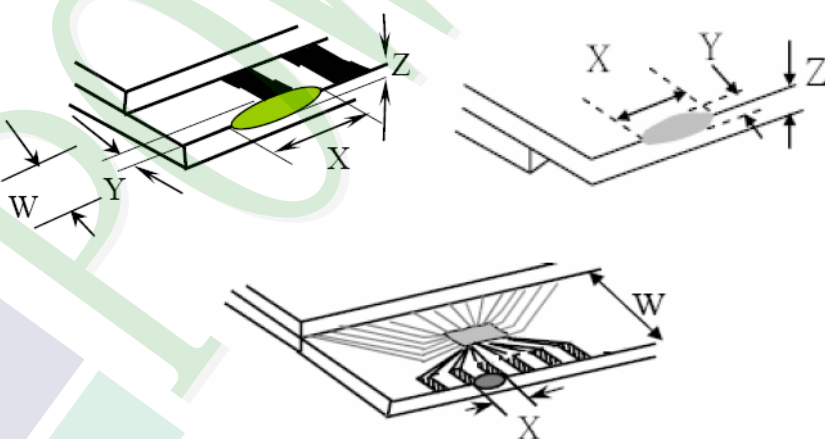
◆Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level						
08	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p>	Minor						
		<p>8.1 General glass chip :</p> <p>8.1.1 Chip on panel surface and crack between panels:</p> <div></div> <p>【OK】 【NG】</p> <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td>$\leq a$</td><td>Crack can't enter viewing area</td><td>$\leq 1/2 t$</td></tr><tr><td>$\leq a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></table>		X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$
X	Y	Z							
$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$							
$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$							

◆Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level												
08	The crack of glass	<p>Symbols :</p> <div> <div> <p>X : The length of crack</p> <p>Z : The thickness of crack</p> <p>t : The thickness of glass</p> </div> <div> <p>Y : The width of crack.</p> <p>W : terminal length</p> <p>a : LCD side length</p> </div> </div>	Minor												
		<p>8.1.2 Corner crack :</p>  <table> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't enter viewing area</td> <td>$Z \leq 1/2 t$</td> </tr> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </table>		X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$			
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$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$													
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$													
		<p>8.2 Protrusion over terminal :</p> <p>8.2.1 Chip on electrode pad :</p>  <table> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> <tr> <td>Front</td> <td>$\leq a$</td> <td>$\leq 1/2 W$</td> <td>$\leq t$</td> </tr> <tr> <td>Back</td> <td>$\leq a$</td> <td>$\leq W$</td> <td>$\leq 1/2 t$</td> </tr> </table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	$\leq a$	$\leq W$	$\leq 1/2 t$	
	X	Y	Z												
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X	Y	Z													
$\leq 1/3 a$	$\leq W$	$\leq t$													
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◆Specification For TFT-LCD Module 3.5" ~10" :
(Ver.B01)

NO	Item	Criterion	Level
09	Backlight elements	9. 1 Backlight can't work normally.	Major
		9. 2 Backlight doesn't light or color is wrong.	Major
		9. 3 Illumination source flickers when lit.	Major
10	General appearance	10. 1 Pin type 、 quantity 、 dimension must match type in structure diagram.	Major
		10. 2 No short circuits in components on PCB or FPC .	Major
		10. 3 Parts on PCB or FPC must be the same as on the production characteristic chart .There should be no wrong parts , missing parts or excess parts.	Major
		10. 4 Product packaging must the same as specified on packaging specification sheet.	Minor
		10. 5 The folding and peeled off in polarizer are not acceptable.	Minor
		10. 6 The PCB or FPC between B/L assembled distance(PCB or FPC) is ≤ 1.5 mm.	Minor

4. RELIABILITY TEST

4.1 Reliability Test Condition

(Ver.B01)

NO.	TEST ITEM	TEST CONDITION											
1	High Temperature Storage Test	Keep in +80 ±2℃ 96 hrs Surrounding temperature, then storage at normal condition 4hrs.											
2	Low Temperature Storage Test	Keep in -30 ±2℃ 96 hrs Surrounding temperature, then storage at normal condition 4hrs.											
3	High Temperature / High Humidity Storage Test	Keep in +60 ℃ / 90% R.H duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs. (Excluding the polarizer)											
4	Temperature Cycling Storage Test	<div><div><div>-30℃ → +25℃ → +80℃ → +25℃</div><div>(30mins) (5mins) (30mins) (5mins)</div><div>← 10 Cycle →</div></div> Surrounding temperature, then storage at normal condition 4hrs.</div>											
5	ESD Test	Air Discharge: Apply 2 KV with 5 times Discharge for each polarity +/-	Contact Discharge: Apply 250 V with 5 times discharge for each polarity +/-										
		1. Temperature ambiance : 15℃ ~35℃ 2. Humidity relative : 30%~60% 3. Energy Storage Capacitance(Cs+Cd) : 150pF±10% 4. Discharge Resistance(Rd) : 330Ω±10% 5. Discharge, mode of operation : Single Discharge (time between successive discharges at least 1 sec) (Tolerance if the output voltage indication : ±5%)											
6	Vibration Test (Packaged)	1. Sine wave 10 55 Hz frequency (1 min/sweep) 2. The amplitude of vibration :1.5 mm 3. Each direction (X、Y、Z) duration for 2 Hrs											
7	Drop Test (Packaged)	<table><tr><th>Packing Weight (Kg)</th><th>Drop Height (cm)</th></tr><tr><td>0 ~ 45.4</td><td>122</td></tr><tr><td>45.4 ~ 90.8</td><td>76</td></tr><tr><td>90.8 ~ 454</td><td>61</td></tr><tr><td>Over 454</td><td>46</td></tr></table>		Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
		Packing Weight (Kg)	Drop Height (cm)										
0 ~ 45.4	122												
45.4 ~ 90.8	76												
90.8 ~ 454	61												
Over 454	46												
		Drop Direction :※1 corner / 3 edges / 6 sides each 1time											

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320 \pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

1.包裝材料規格表 (Packaging Material) : (per carton)

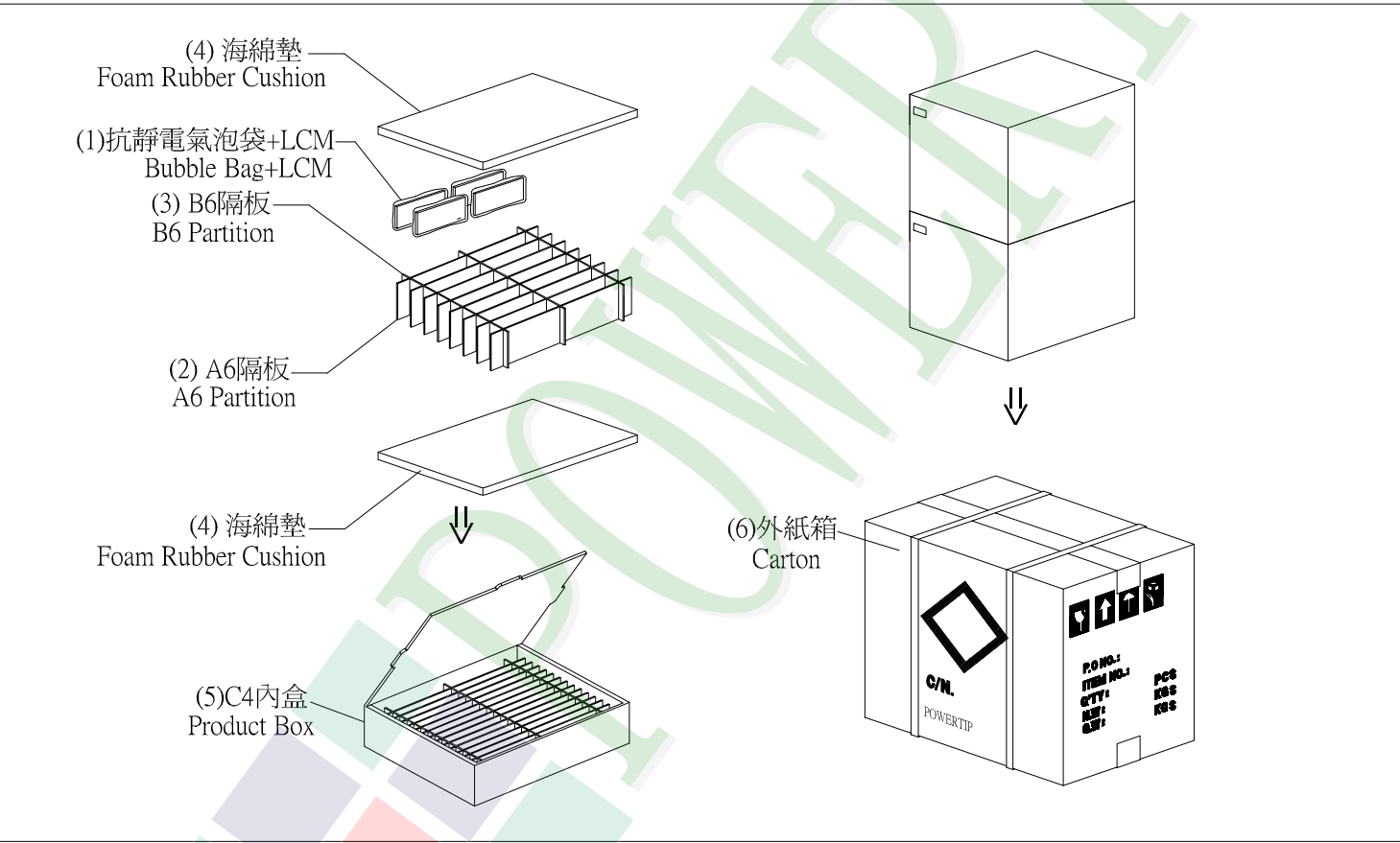
No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (LCM)	PH640480T-003-I13Q	143.2 X 103.8	0.19	56	10.64
2	抗靜電氣泡袋(1)Bubble Bag	BAG170150BRABA	170 X 150	0.0045	56	0.252
3	A6隔板(2)A6 Partition	BX33800012BZBA	338 X 125 X 3	0.038	16	0.608
4	B6隔板(3)B6 Partition	BX29800012BZBA	298 X 125 X 3	0.023	6	0.138
5	海綿墊(4)Foam Rubber Cushion	OTFOAM00005ABA	330 X 290 X 10	0.025	4	0.1
6	C4內盒(5)Product Box	BX36031014AABA	360 X 310 X 142	0.406	2	0.812
7	外紙箱(6)Carton	BX39432432CCBA	394 X 324 X 321	0.884	1	0.884
8						
9						

2.一整箱總重量 (Total LCD Weight in carton) : 13.43 Kg±10%

3.單箱數量規格表 (Packaging Specifications and Quantity) :

(1)Quantity Of Spacer : A6隔板 X 8 , B6隔板 X 3

(2)Total LCM quantity in carton : quantity per box 28 x no of boxes 2 = 56



特 記 事 項 (REMARK)

4. Label Specifications :

TYPE			
ID.NO		S/O	
Q'TY	Pcs	Date	
Lot.NO			
Note			

參照"成品包裝點檢作業標準書"內容

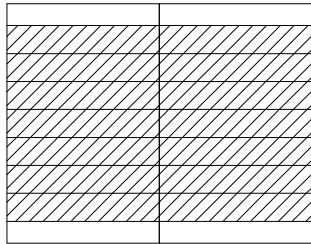
5. 每個間隔放2片模組，前後間隔不放置模組。
(如放置格示意圖)

5. 2LCM are placed on every other slot of the divider.

Note: First and last slot should be empty.
(See remarks 6 on packaging specifications)

6.放置格示意圖:

6.Each divider is placed inside a product Box



▨ 模組(LCM)x2pcs

□ 空格(Blank Space)